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What is claimed is:

1. A method of cutting a cloth, comprising:

providing a cloth woven by warps and wefts, and

cutting the cloth at 45 to 55 degrees to divide the cloth into

5 a left-to-right bias portion and a right-to-left bias portion as  
bias cloths so that the right-to-left bias portion and the left-to-  
right bias portion form one of a bias front cloth, a bias adhesive  
core piece, a bias adhesive tape, and a bias lining.

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2. A method of bonding and sewing a bias piece, comprising:

providing a stretchable cloth,

laminating a bias cloth on the stretchable cloth, and

fixing the bias cloth to the stretchable cloth so that the stretchable cloth is stably fixed with the bias cloth.

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3. A method of bonding and sewing a bias piece according to claim 2, wherein said stretchable cloth is a left-to-right bias cloth having warps in a left-to-right bias direction, and the bias cloth is a right-to-left bias cloth having warps in a right-to-left bias direction, said left-to-right bias cloth and the right-to-left bias cloth being laminated to cross each other and sewn together so that a bias stretching tension is maintained as a stable stretching.

4. A method of bonding and sewing a bias piece according to claim  
25 2, wherein said stretchable cloth is stretchable in vertical,  
lateral and diagonal directions with unstable stretchability, and

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5 said bias cloth is a bias adhesive core piece bonded to an entire surface of the stretchable cloth, said bias adhesive core piece being arranged and fixed to a bias lining such that warps of the bias core piece and warps of the bias lining cross each other, said bias core piece bonded to the stretchable cloth and the bias lining providing a bias tension to the stretchable cloth.

10 5. A method of bonding and sewing a bias piece according to claim 2, wherein said bias tape is a left-to-right bias tape having a left-to-right bias stretching direction, and said stretchable cloth is a right-to-left bias tape having a right-to-left bias stretching direction, a stretchable tape being interposed between the left-to-right bias tape and the right-to-left bias tape, and zigzag stitches being formed on the stretchable tape to thereby form a binder tape stretching in one direction.

15 6. A method of bonding and sewing a bias piece according to claim 5, wherein said binder tape is provided at a neckline, a periphery of a collar, a periphery of a sleeve, or a periphery of a bottom line.

20 7. A method of bonding and sewing a jacket, comprising:  
bonding each of right-to-left bias core pieces to an inner side of a front body, a G collar above the front body, a facing, and an upper collar above the facing such that warp weaving portions of the respective bias core pieces are bonded in a right-

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to-left direction, and

sewing the front body, the G collar, the facing and the upper collar and turning them inside out to show front surfaces thereof such that a right-to-left weaving of the core pieces bonded to the front body and the G collar and a right-to-left weaving of the core pieces bonded to the facing and the upper collar cross each other to provide a bias core piece tension for making the collar of the jacket a three-dimensional collar.

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8. A method of correcting a twist phenomenon in cutting and sewing a bias cloth, comprising:

displacing corresponding joint marks in front and rear body portions of a garment made of bias cloths, and

sewing the front and rear bodies at the displaced joint marks to connect the front and rear bodies with each other.